

How to use an Ablap.



Gently rub the cleaning stone into the Ablap surface.



The cleaning stone has been applied over the entire surface.



Deposit a few drops of Ablap Lube over the surface.



Wipe the surface with a good lint free wipe.



Wipe all the cleaning stone powder from the Ablap



Apply a few drops of Ablap Lube onto the surface



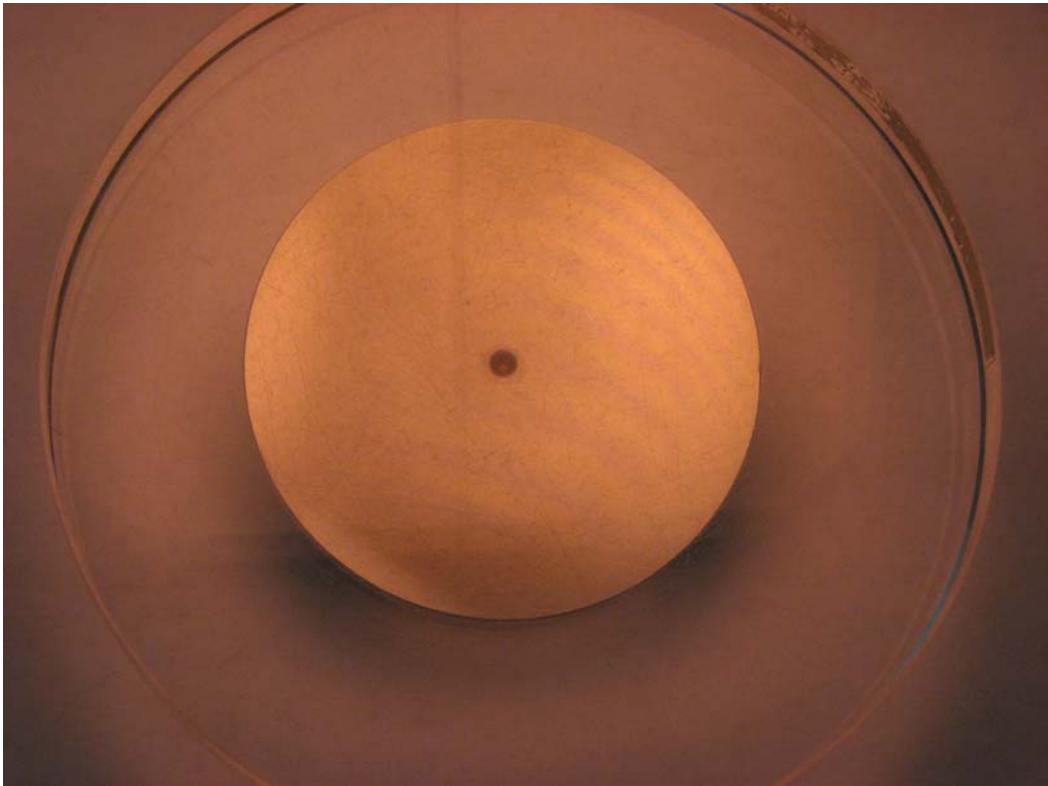
Spread lube over Ablap and wipe off excess.
Too much oil will cause parts to float on surface.



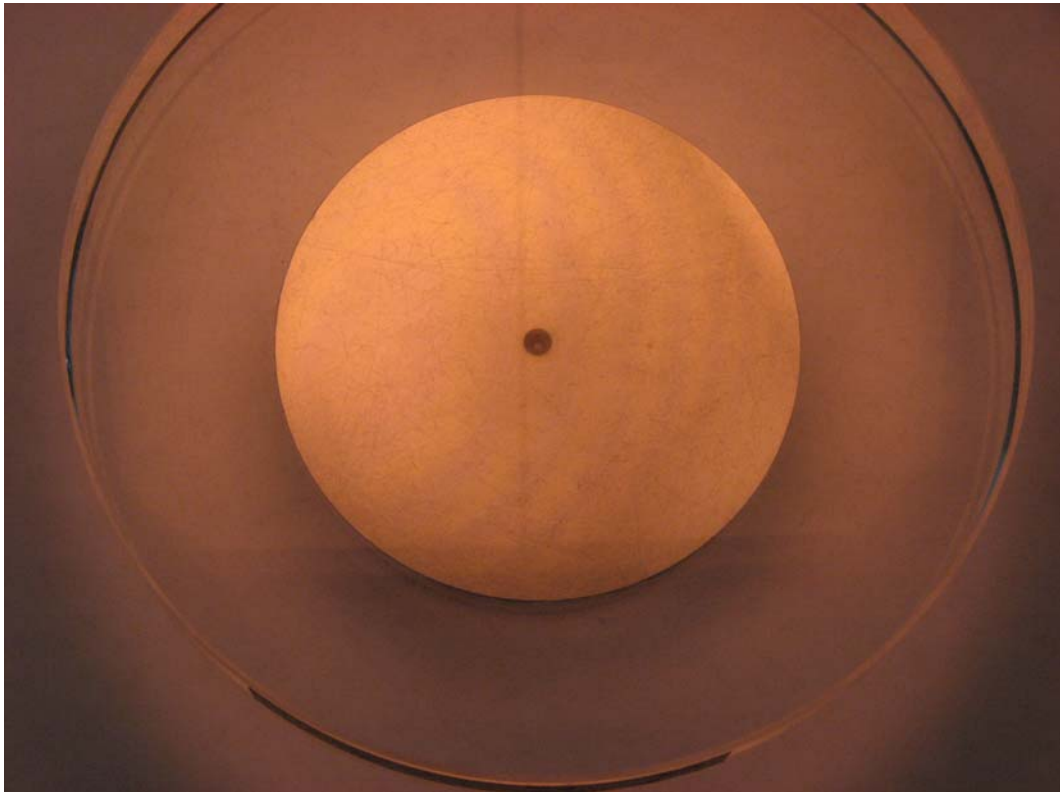
Place part to be lapped on surface.



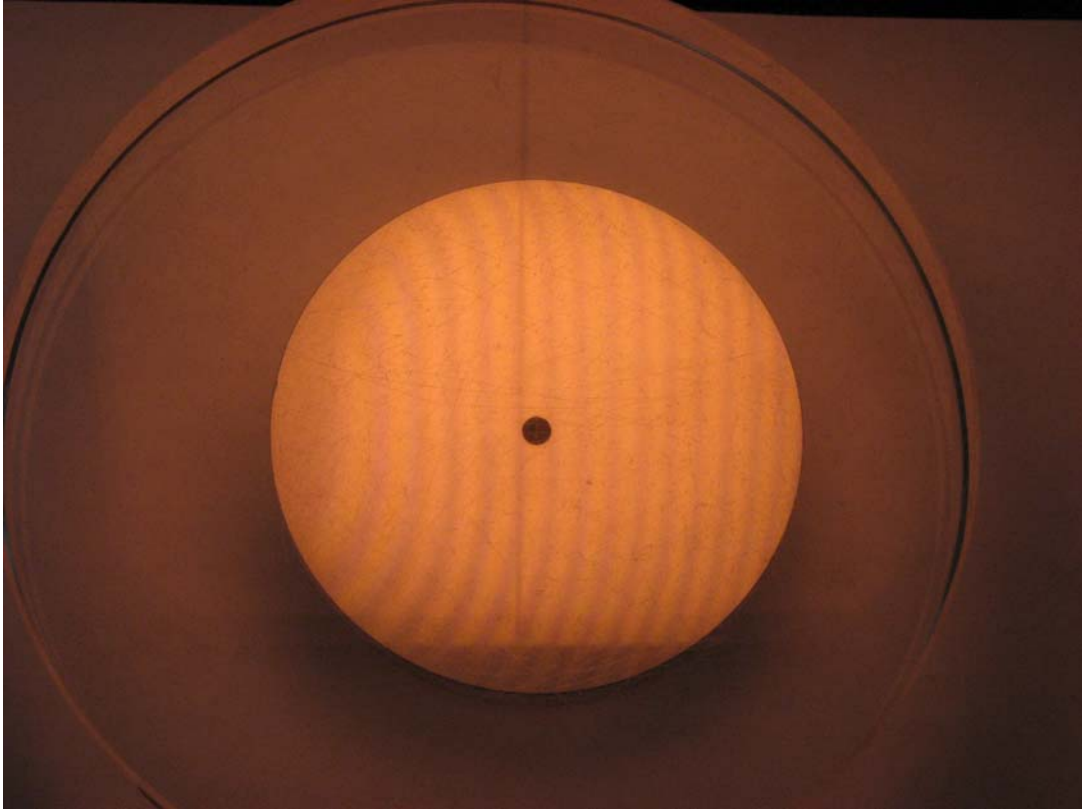
Move part over surface in figure 8 or circular motion.
Experiment with the motion that works best for your part.



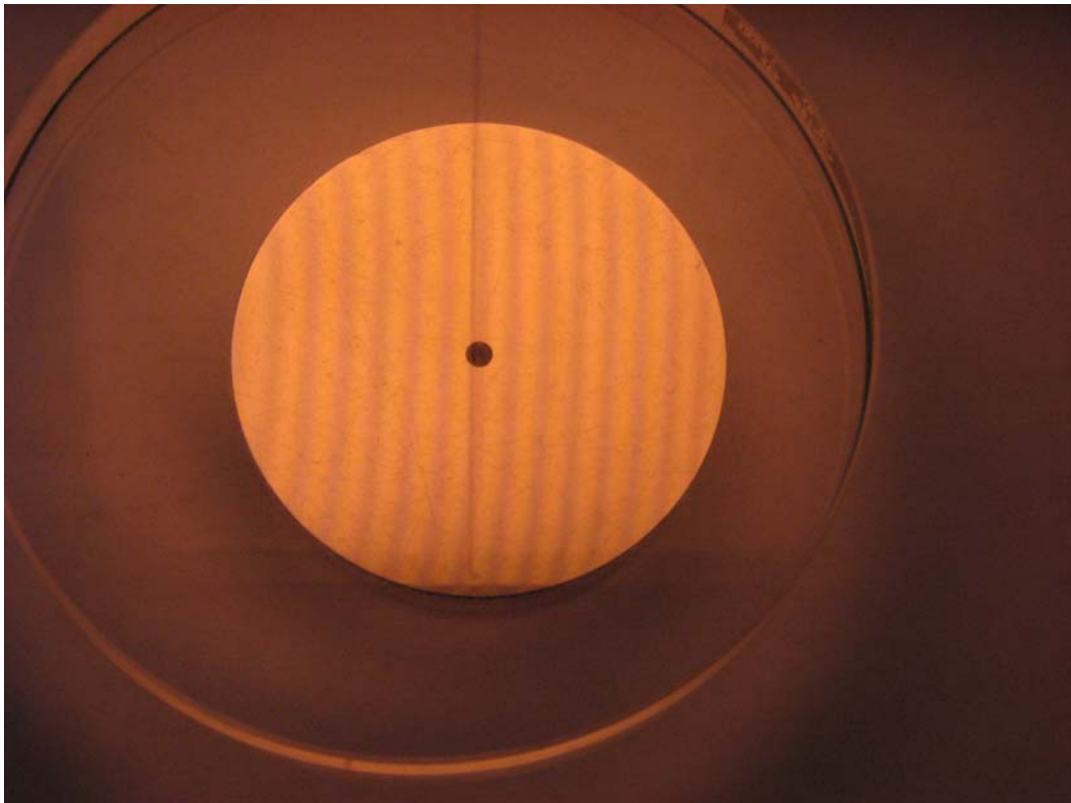
Curved fringes and dull surface from a part that is not lapped



The part starting to show fringes across surface.



Looking better.



Finished part



Nice surface
This was done on a 1800 mesh Ablap in a few minutes.